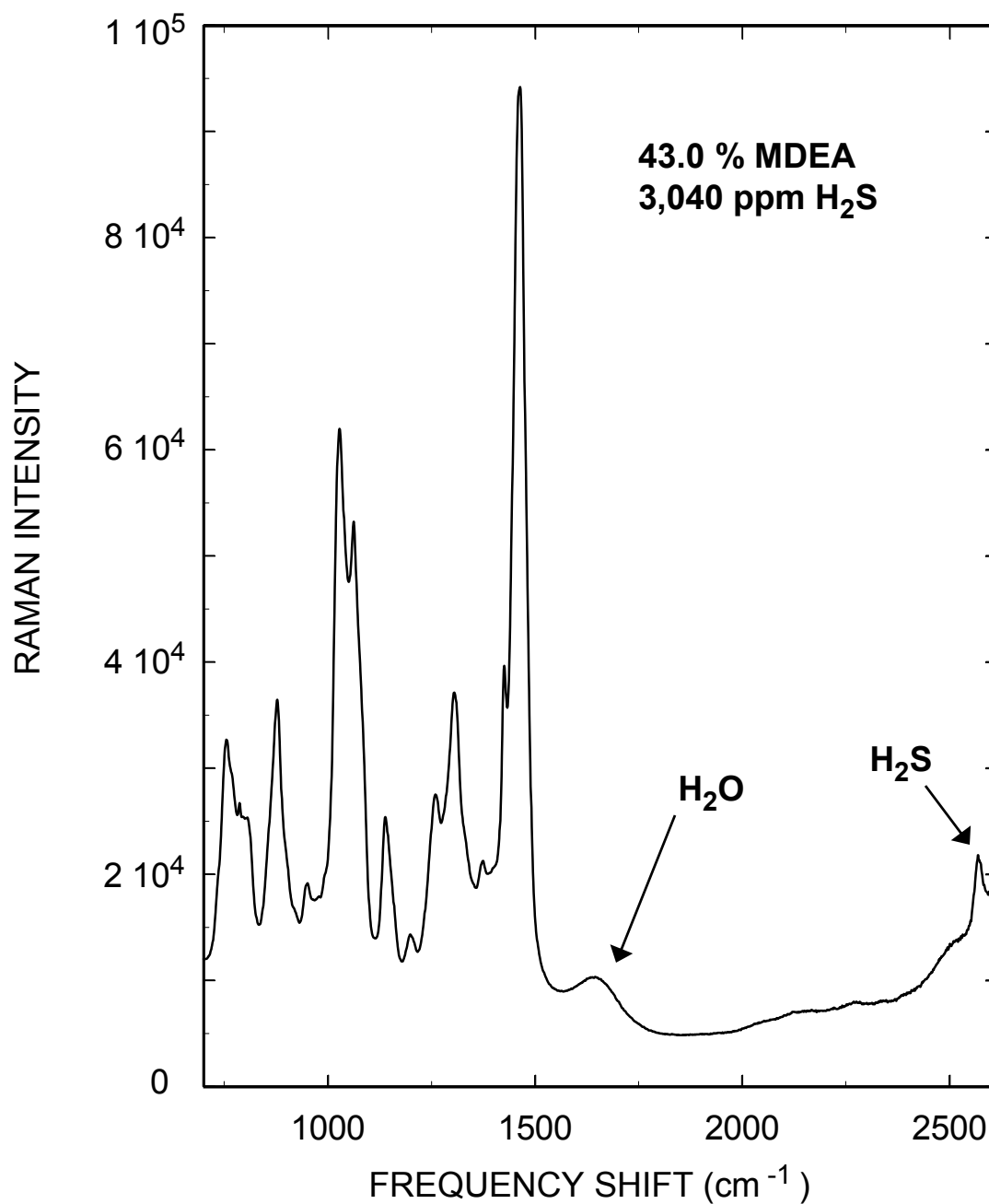


MDEA



Raman spectrum of Methyldiethanolamine (MDEA). Sample contained 43.0 % MDEA and 3,040 ppm H₂S.